

Date: Thursday, 8/2/2007 12:41:22 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET ASSEMBLY
Job Number	: 33818		
Estimate Number	: 10770		
P.O. Number	: N/A	Part Number	: D3462041
This Issue	: 8/2/2007	Drawing Number	: D3462 REV.B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: B
Previous Run	: 33702	Material	: N/A
Written By	: <i>PLM/05.08.02</i>	Due Date	: 8/9/2007
Checked & Approved By	:	Qty:	2 Um: Each
Comment	: EST REV. A 05.11.18 NEW ISSUE EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34623	Lug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Flange

Pick:

Qty	Part Number	Description	Batch
1	D3462-3	flange	<i>B33711</i>

*07/08/02 (2)*

2.0	D34621F	Base Flat Pattern
-----	---------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Base Flat Pattern

Pick:

Qty	Part Number	Description	Batch
1	D3462-1F	base flat pattern	<i>B33531</i>

*07/08/02 (2)*

3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
-----	-------------	------------------------------



Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg D3462

*07/08/02 (2)*

4.0	QC9	VISUAL WELDING INSPECTION
-----	-----	---------------------------



Comment: VISUAL WELDING INSPECTION

*PD 07-08-02 (2)*

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*En 07/08/02 (2)*

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 33818

Part Number: D3462041

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

POWDER COATING

POWDER COATING



M 150068



(2)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

BR

07-08-02

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(RX)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-1

07/08/02

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7/8/2 SQ

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

07/08/03

Job Completion



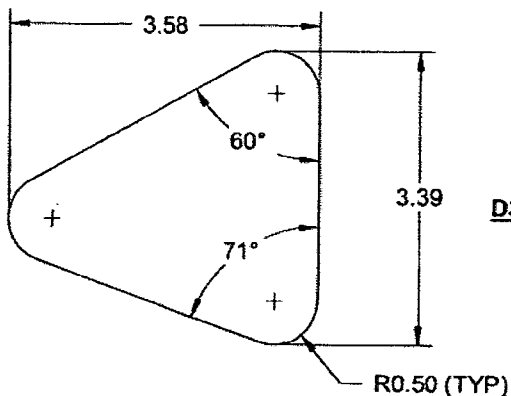
07.08.02



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3462	REV. B
DATE 05.12.05		TITLE BRACKET ASSEMBLY	SHEET 2 OF 2
			SCALE 1:2

RELEASED

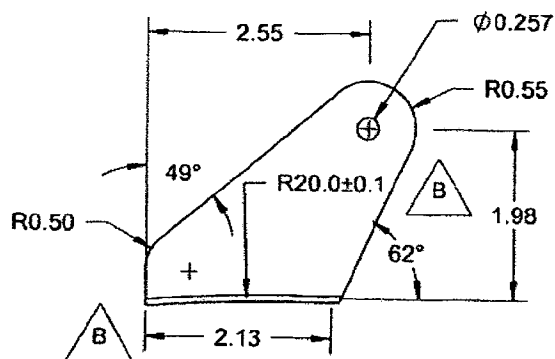
05.12.09



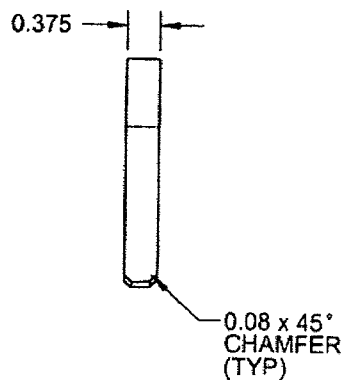
**D3462-1F FLAT PATTERN**

**D3462-1F BASE**

- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK (REF. DART SPEC. M304S11 GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010



**D3462-3 LUG**



**D3462-3**

- 1) MATERIAL: AISI 304 SS BAR (REF. DART SPEC. M304B )
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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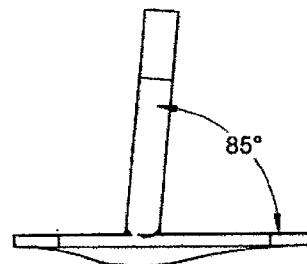
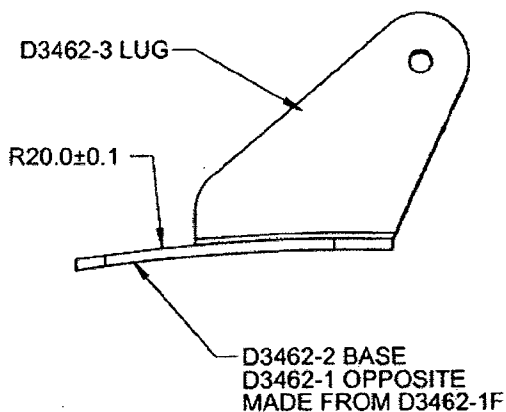
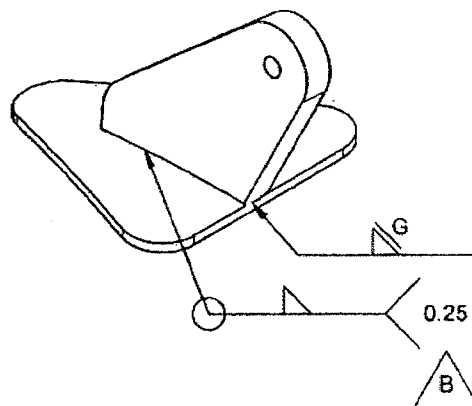
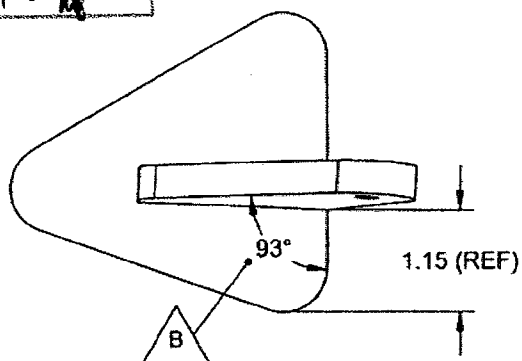
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DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED //	APPROVED //	DRAWING NO. D3462	REV. B SHEET 1 OF 2
DATE 05.12.05		TITLE BRACKET ASSEMBLY	SCALE 1:2
A	05.09.20	NEW ISSUE	
B	05.12.05	REVISE DIMENSIONS	

RELEASED

05.12.09 //



**D3462-042 BRACKET ASSEMBLY (SHOWN)**  
**D3462-041 OPPOSITE**

**NOTES:**

- 1) WELD PER DART QSI 004
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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